

Prototyping of Double Sided Silicon Strip Detectors for the EXL Project at FAIR



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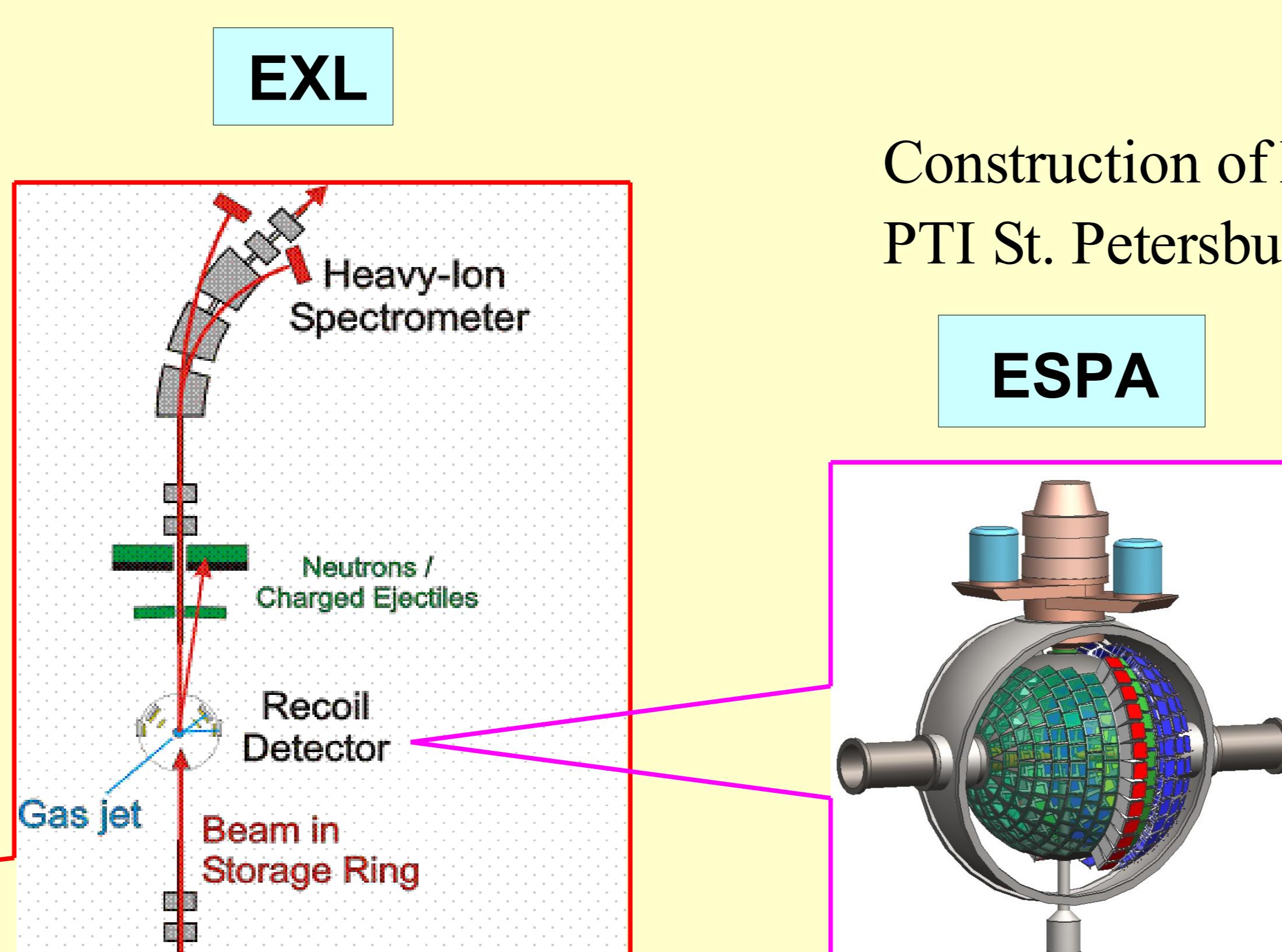
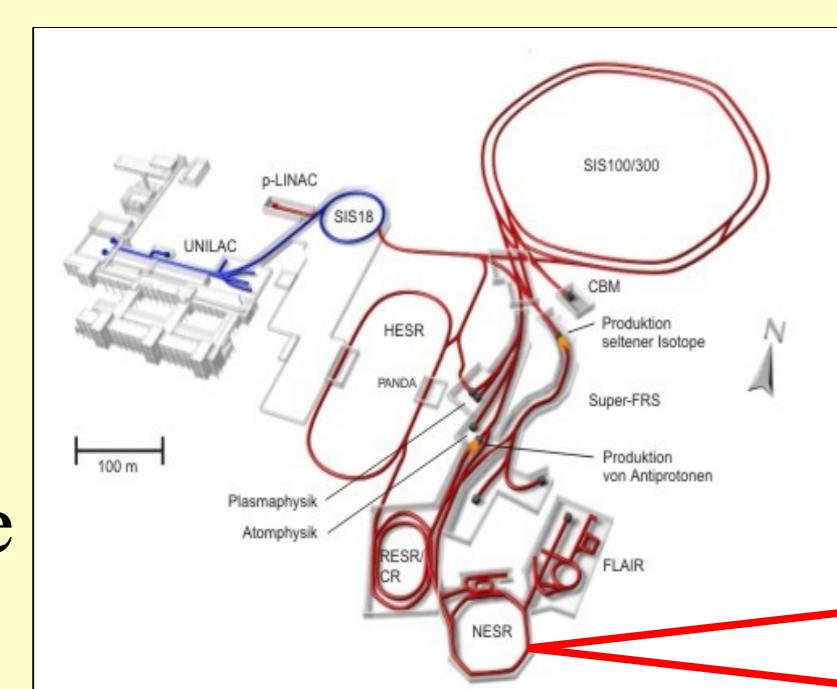


EXL Project

- Reactions with radioactive beams in inverse kinematics
- Recoil detector **ESPA** (EXL's Silicon Particle Array)
- Hundreds of DSSDs planned
- Placement in storage ring environment

FAIR

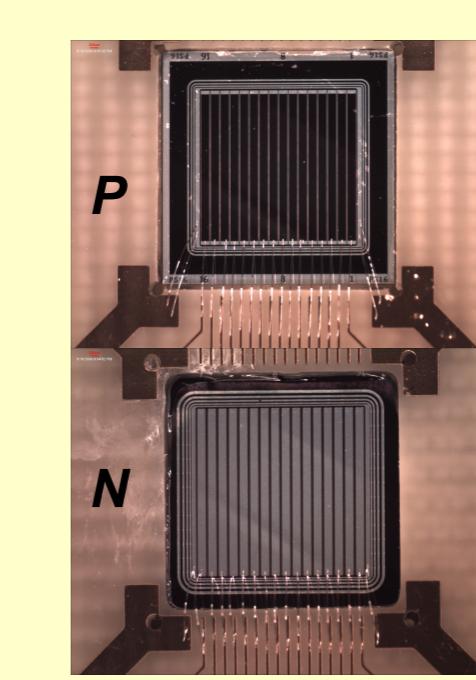
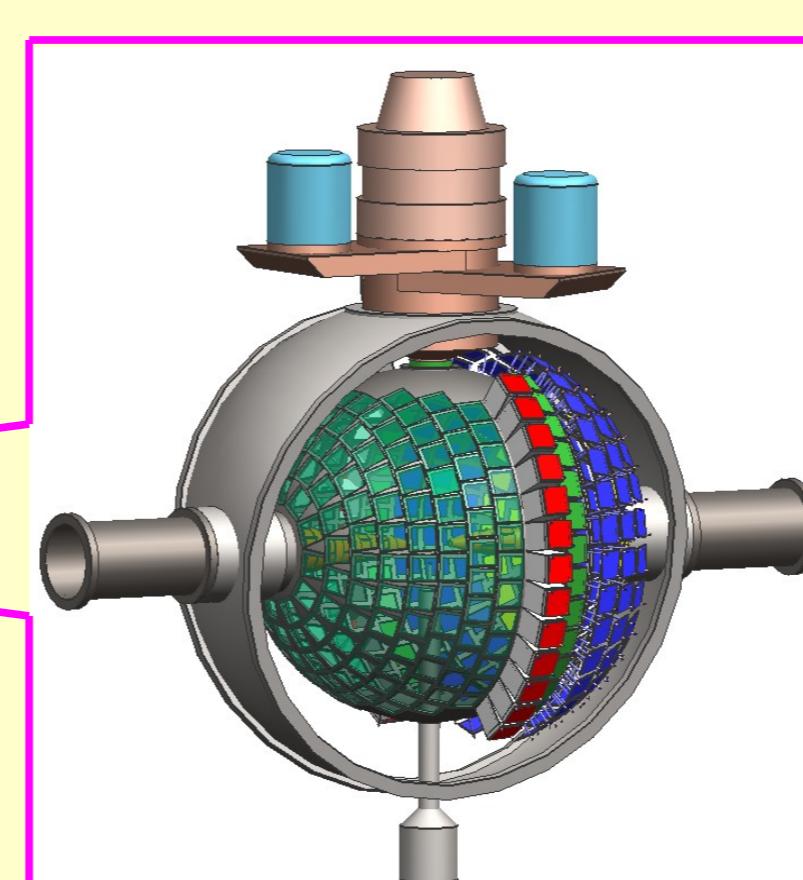
EXL Project scheduled for the second phase of FAIR



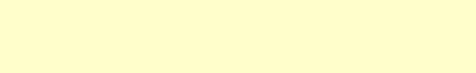
DSSSD prototypes

Construction of DSSSD prototypes at GSI from chips manufactured at PTI St. Petersburg

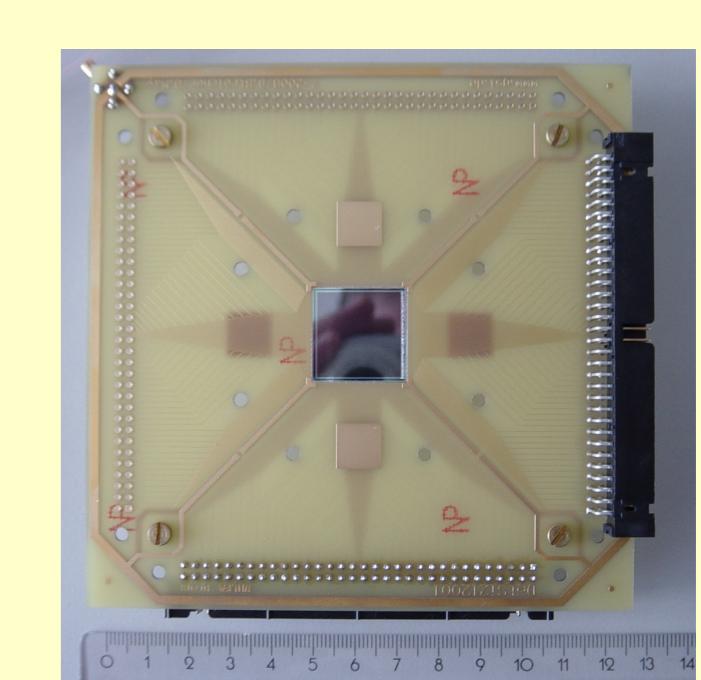
ESPA



16x16



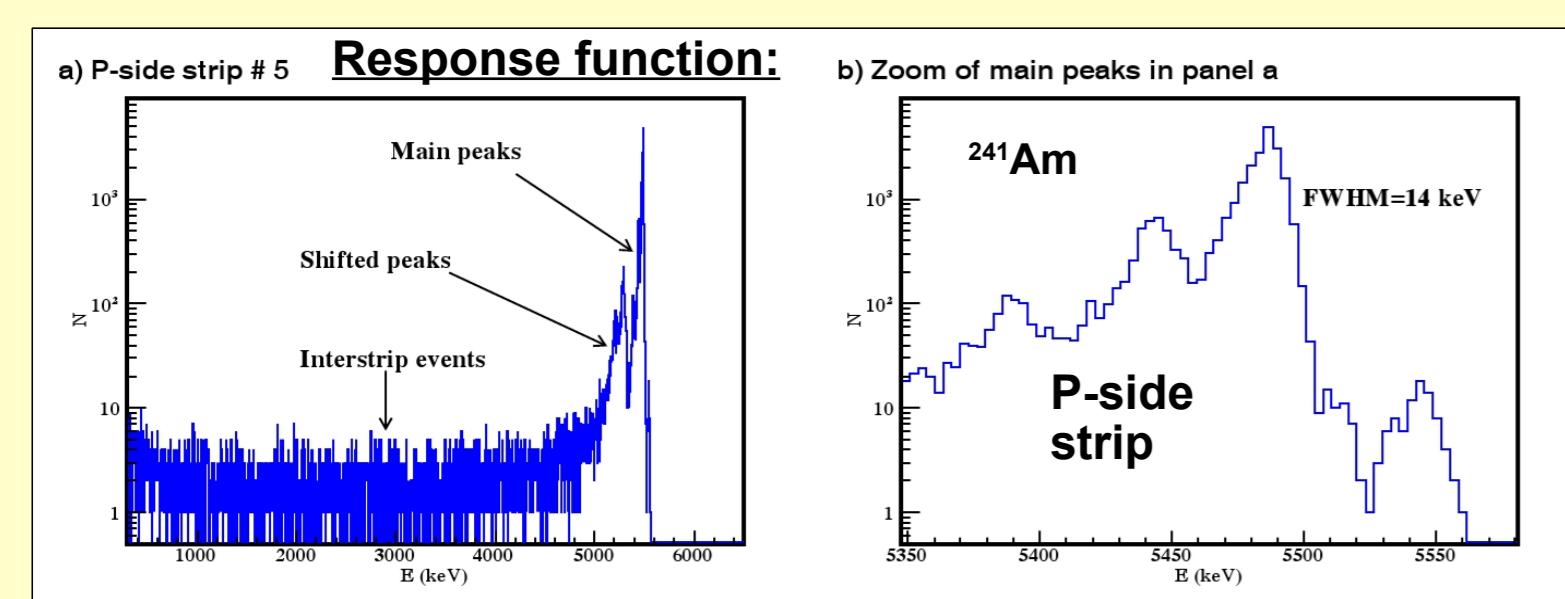
64x64



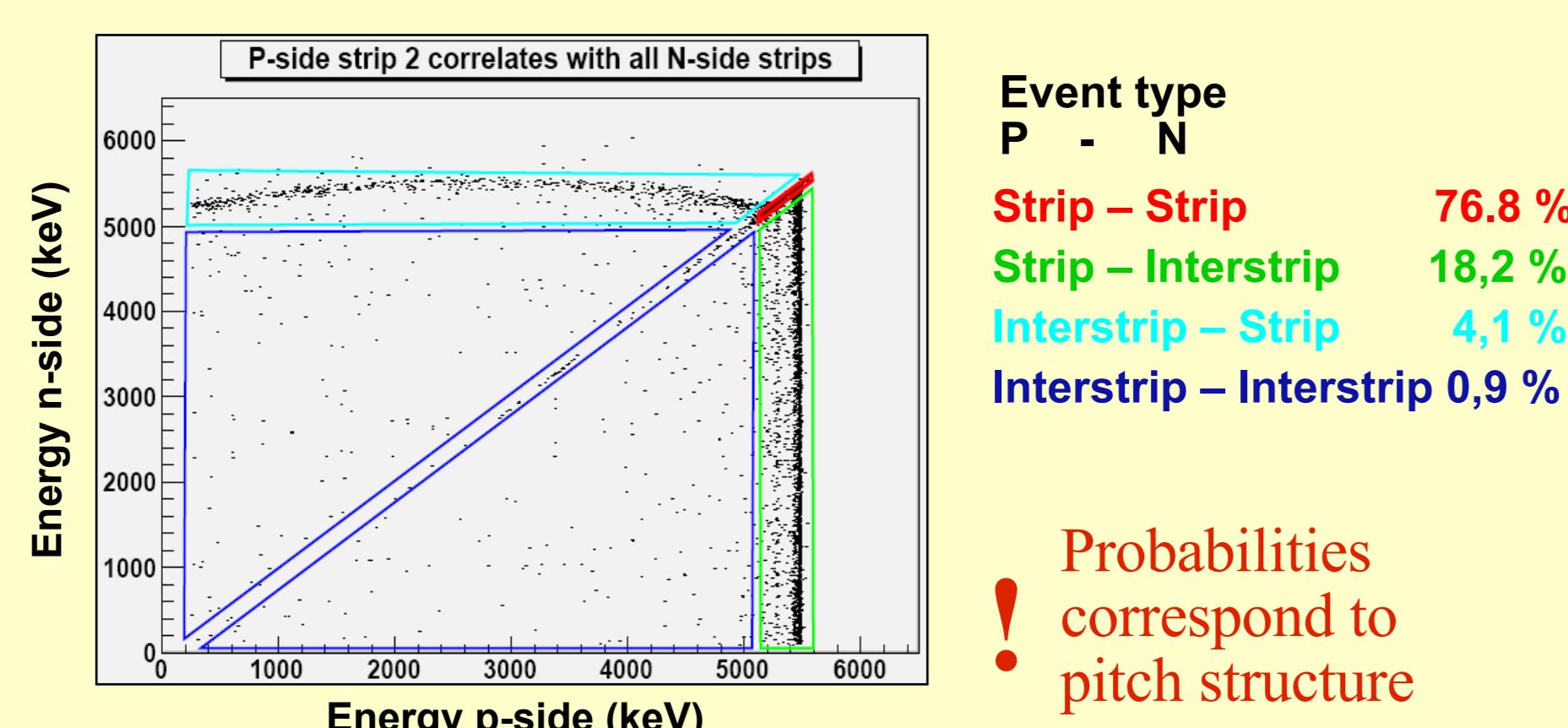
- DSSSDs constructed at GSI (FR-4 PCB with glued DSSSD chip)
- **16x16** - 300µm thickness, 300/300 µm pitch
- **64x64 (64x16)** - 300µm thickness, 300/300 µm pitch (300/1250 µm pitch)

DSSSD Performance Tests

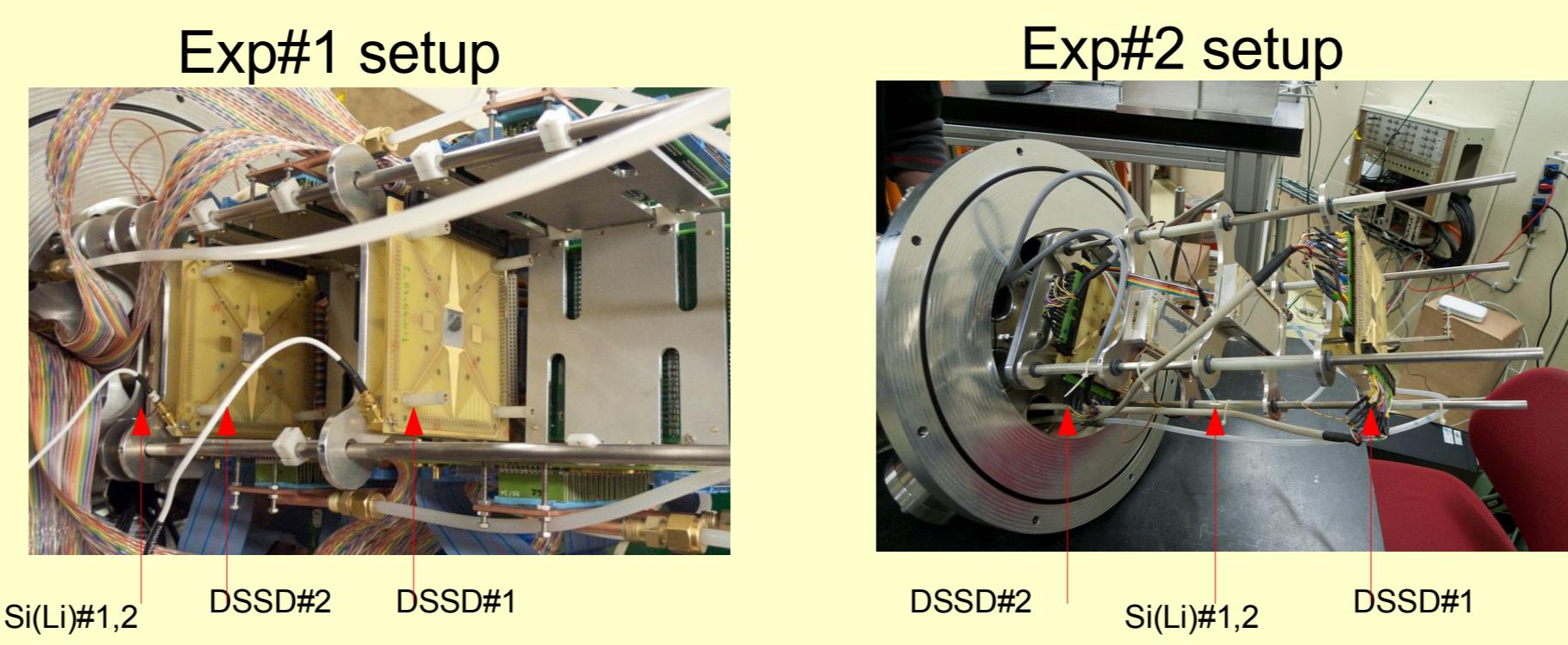
Spectroscopic Properties



- Energy resolution: For 5.5 MeV ^{241}Am α 's 14 – 20 keV FWHM (both for p- and n- strips)
- Notable interstrip background and satellite peaks



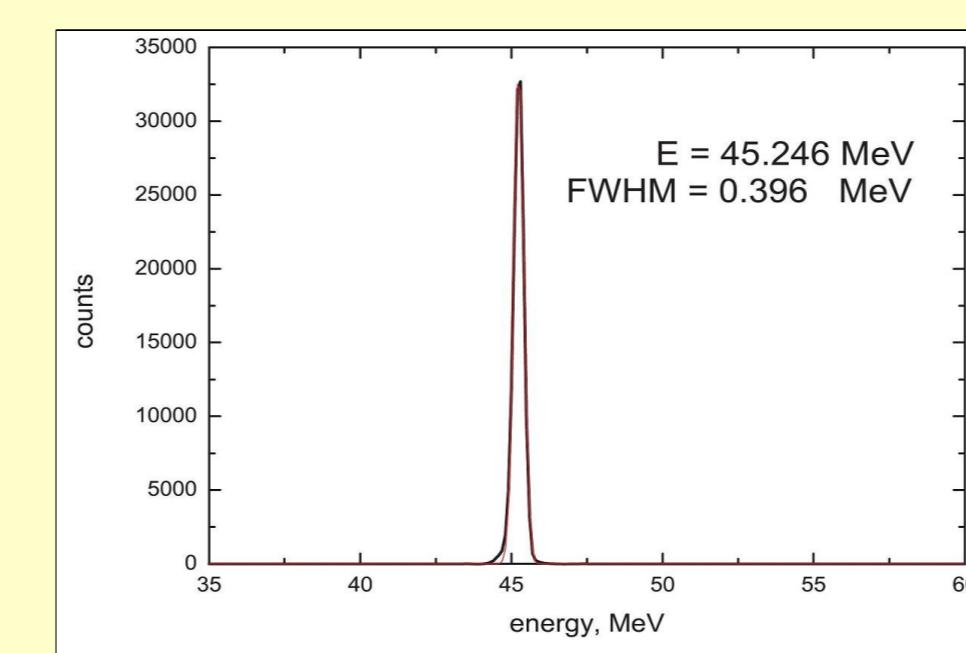
Proton Energy Reconstruction



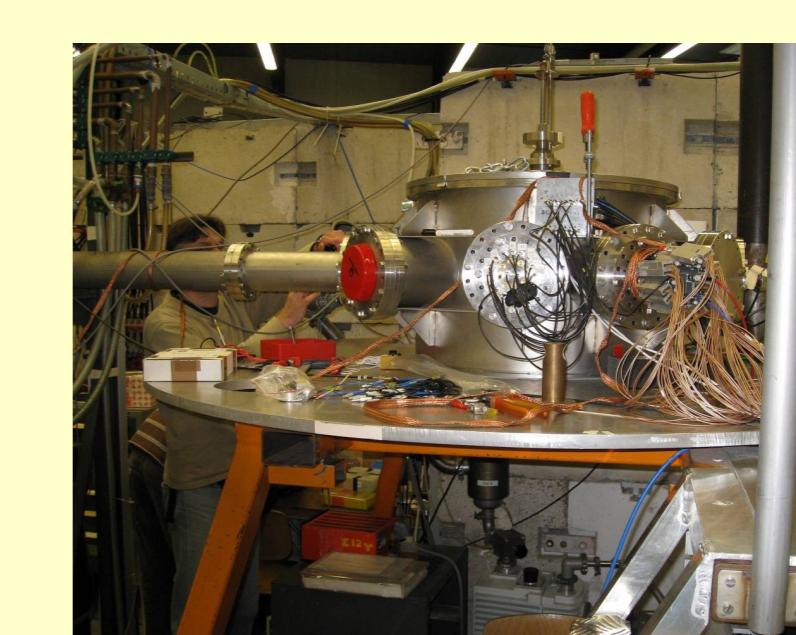
April 2009: KVI Groningen: Protons of 50 MeV
Detectors: DSSD (64x16) - DSSD (64x64) - Si(Li) - Si(Li)

April 2010: KVI Groningen: Protons of 135 MeV
Detectors: DSSD (64x16) - Si(Li) - Si(Li) - DSSD (64x64) - CsI

- Total proton energy reconstruction
- $E_{\text{proton}} = 45.2 \pm 0.4 \text{ MeV}$

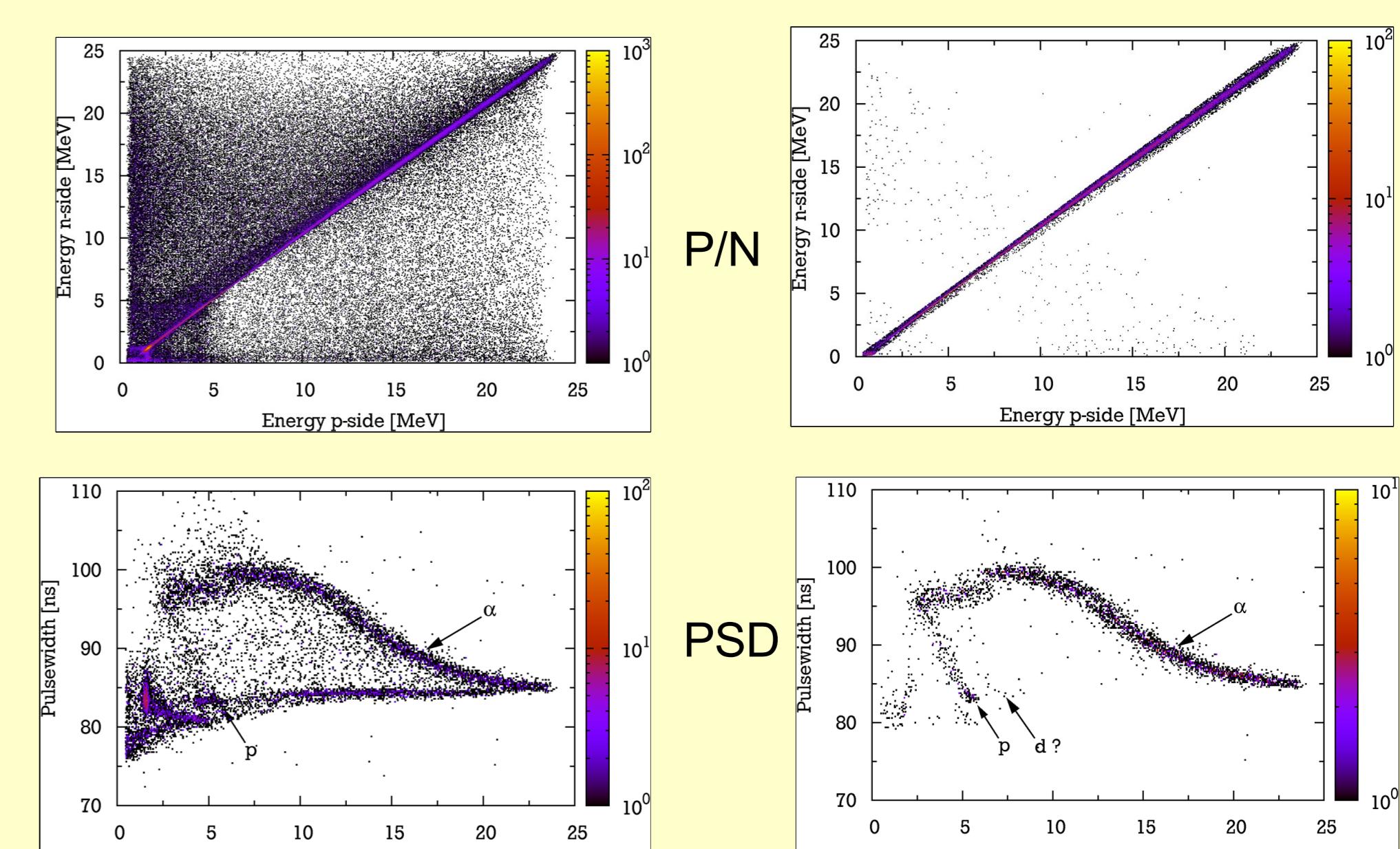


Pulse Shape Discrimination



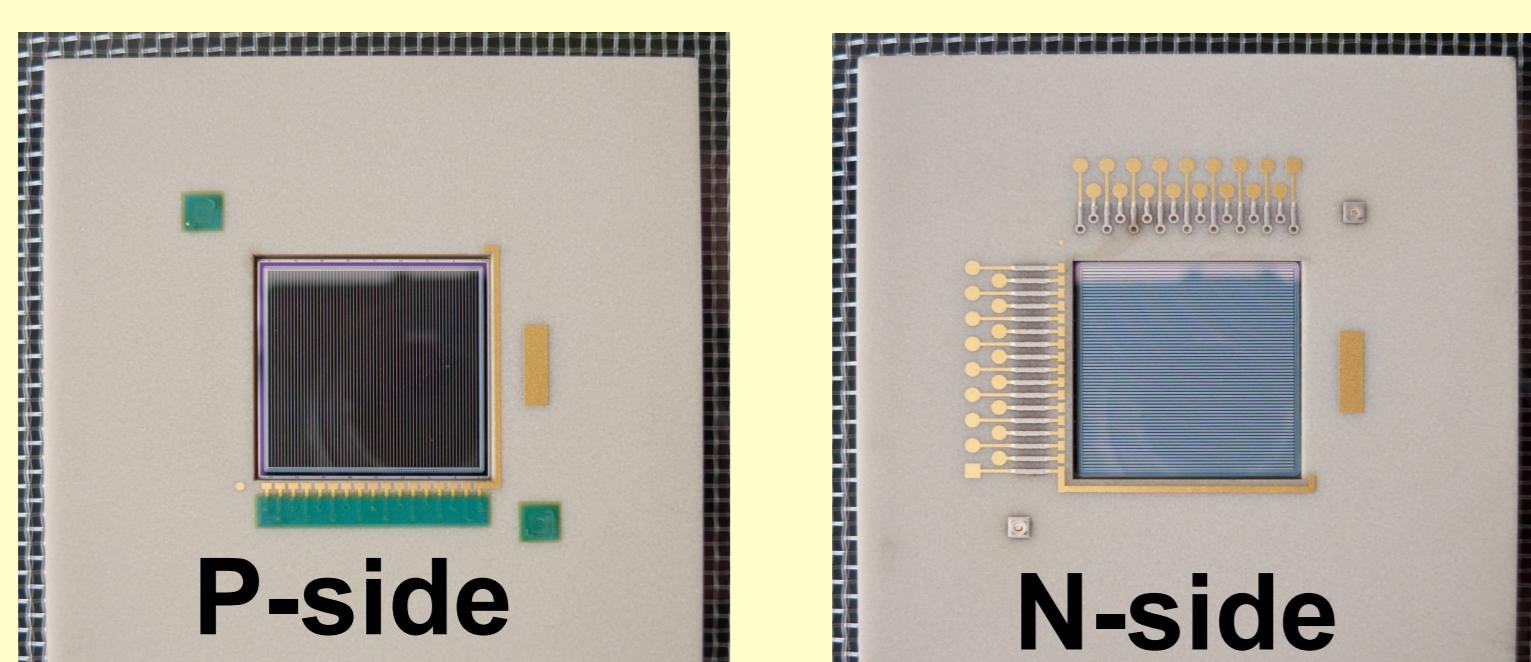
Performed @ TU München:

- α particles $E < 30 \text{ MeV}$
- $^{12}\text{C} + ^{12}\text{C}$, 70 MeV
- Separation of protons and alphas



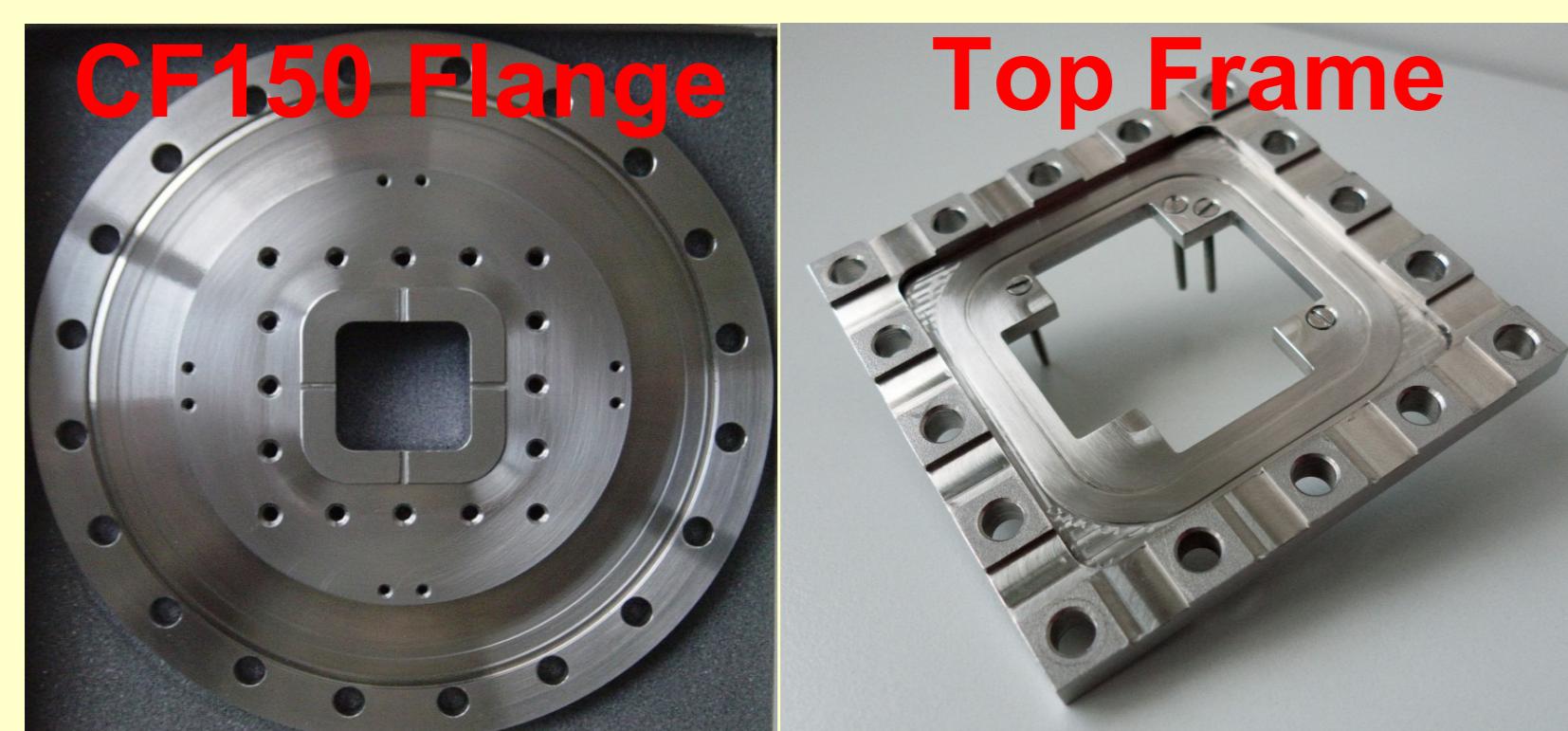
Vacuum Demonstrator

Printed Circuit Board (PCB)

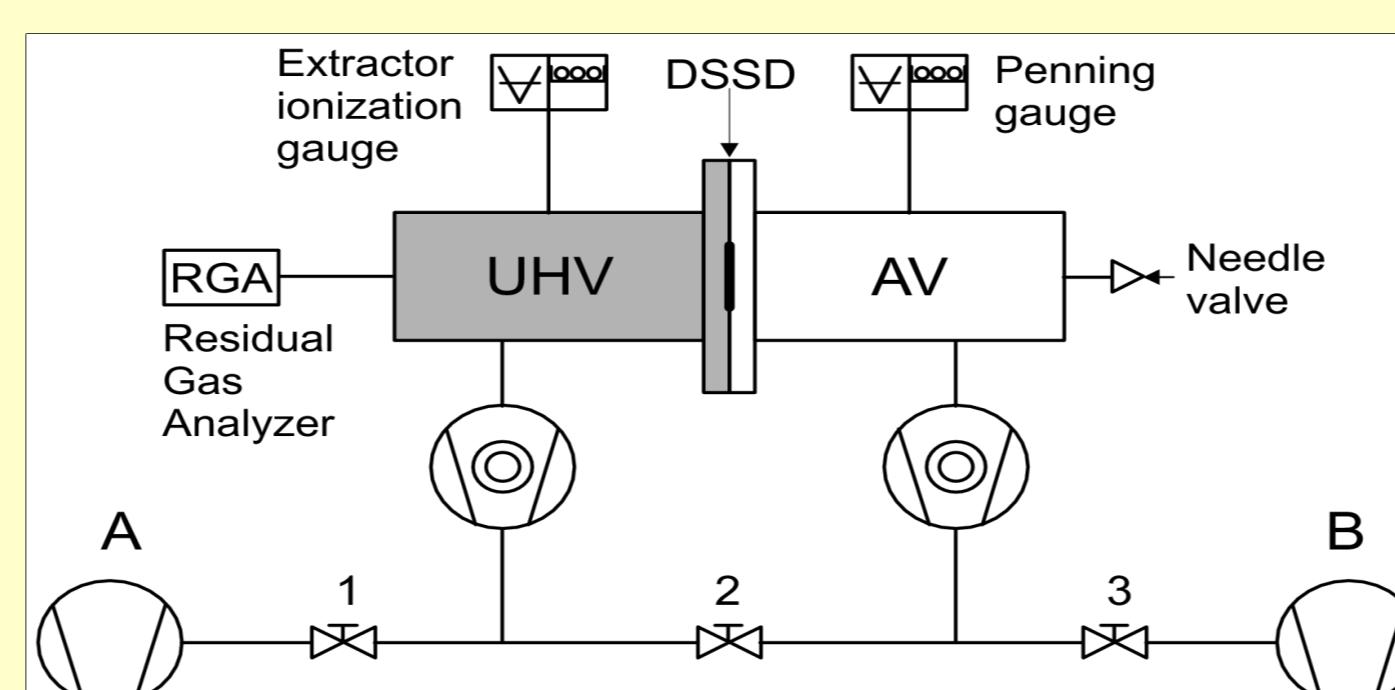


- PCB manufactured from Aluminum Nitride (AlN)
- Laser drilled holes for routing P-side contacts to N-side
- Holes filled with gold and covered with glass
- Ultra low-outgassing + bakeable to $\approx 200^\circ\text{C}$
- Expansion coefficient close to Silicon
- High thermal conductivity
- DSSSD glued with EPO-TEK®H77S low outgassing glue

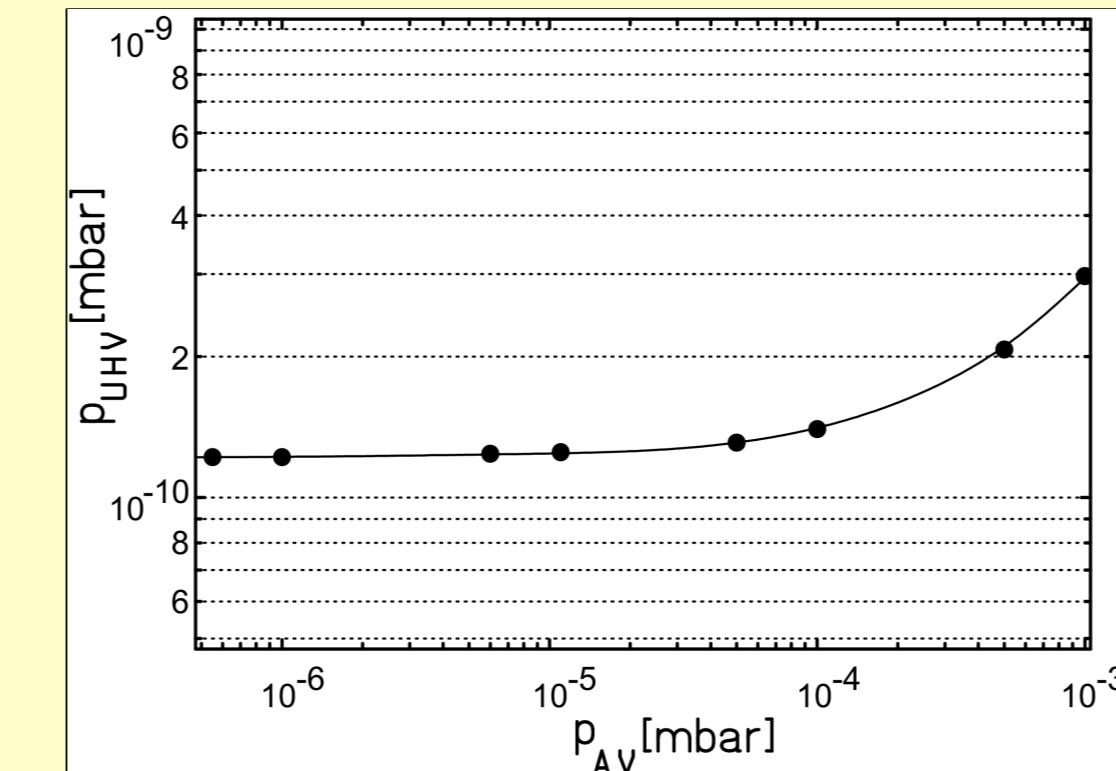
Mechanical Vacuum Parts and Connectors



Demonstrator Test Stand

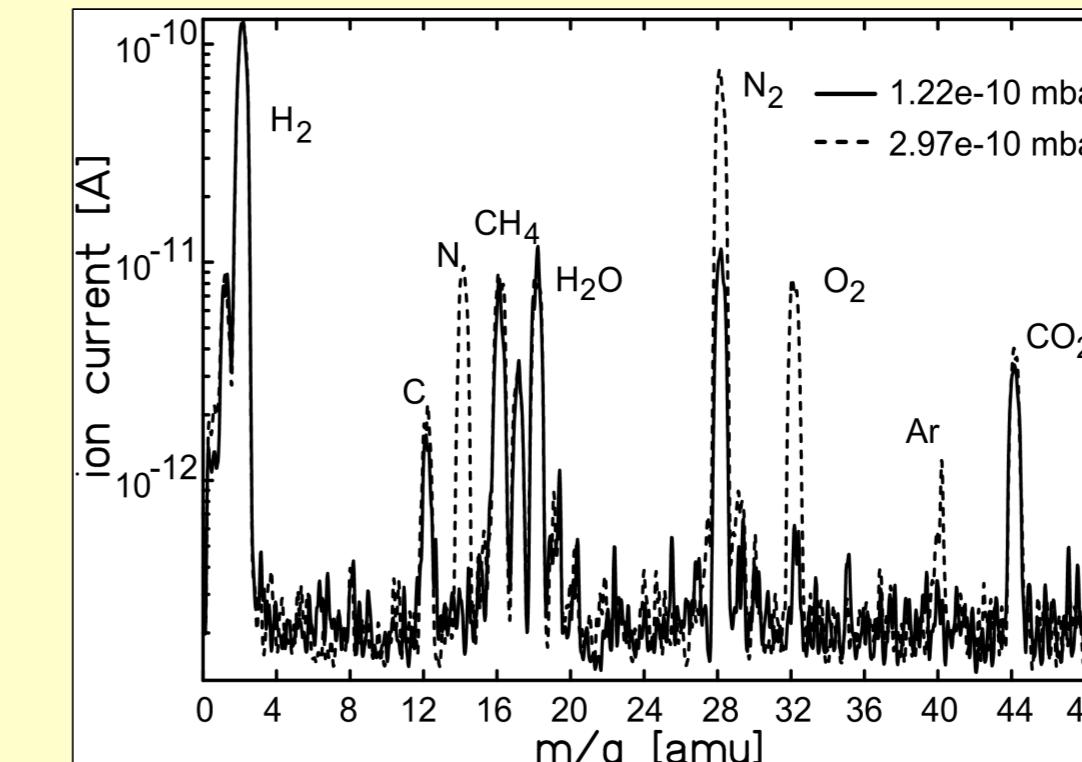


UHV – AV Dependence

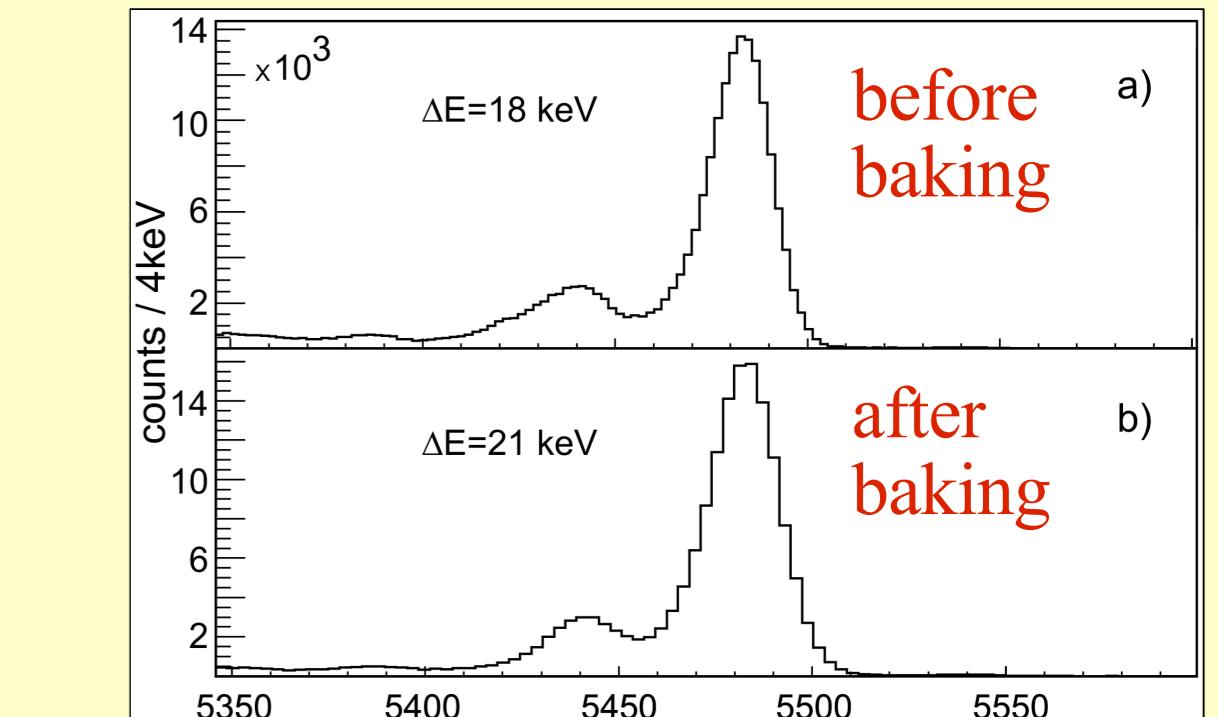


- Test stand with two vacuum chambers with individual pumping circuits
- Interplay between two volumes only through DSSSD-PCB system
- Each part equipped with pressure gage
- UHV side equipped with Residual Gas Analyzer

Outgassing spectrum



Spectroscopy Response



Perspectives

- Construction of AlN-PCBs for the new DSSSD chips ($64 \times 64 \text{ mm}^2$, 128 x 64 strips, 300 µm) for accepted experiment at ESR
- Study spectroscopic performance and efficiency of prototype DSSSDs in a larger energy range (e.g., α particles from 100 keV to 50 MeV)
- Proper engineering of UHV – AV vacuum window for the new generation of DSSSDs on AlN-PCBs
- How to test the new large DSSSD chips beforehand without gluing and bonding? → probe-like socket using spring-pins